



# LiteZone<sup>®</sup> GLASS INC.

LiteZone<sup>®</sup> insulating glass makes possible  
the world's most energy efficient windows.



## LiteZone<sup>®</sup> is an Award Winning Product

The Canada Green Building Council named LiteZone<sup>®</sup> insulating glass the 2016 winner of its prestigious "Green Building Product of the Year Award".

## Ultimate Energy Efficiency

**Windows using LiteZone<sup>®</sup> achieve insulating values up to 2.8 times greater than triple pane windows.**

- Up to R18.7, U=0.0535, for a window including both the glass and frame, and R21.7, U=0.0461, for centre of glass (NFRC method)
- Thicker insulating glass units (IGUs) allow large thermal breaks necessary for high window insulating values
- Customizable to desired thickness, performance and budgets
- Dramatically reduces energy costs for heating and cooling
- Reduces the size and cost of equipment for heating and cooling
- Allows for thinner walls with less insulation while still achieving the required overall wall insulating values
- Makes the use of renewable energy sources more feasible (e.g. solar panels, geothermal, etc.)
- Allows "net zero carbon" and "passive house" construction to be more easily achieved
- Thermal performance has been verified by an independent testing agency

## Extreme Longevity

**The expected life of LiteZone<sup>®</sup> glass units is more than 60 years; about 3 times the average life of triple pane units and similar to the life of a building.**

- Air filled and therefore has no concerns with deteriorating insulating values or with decompression of IGUs due to escaping argon or krypton
- Pressure equalized to reduce IGU stress and ensure a long life
- Edge seal is impermeable to water vapour (conventional IGU edge seals are not)
- Structural connection of the glass to the spacer is more than 3 times stronger than in conventional IGUs
- All materials are durable and have the same or similar coefficients of linear thermal expansion to reduce stress due to changing temperatures

## Lowest Life Cycle Costs

**Because of its extreme longevity and energy efficiency, LiteZone<sup>®</sup> insulating glass is the least expensive choice in the long run.**

- Will have life cycle costs that are 40% to 70% less than triple pane IGUs, depending on the LiteZone<sup>®</sup> glass unit used
- Life cycle costs include the energy savings and the cost to replace IGUs during the estimated 60-year life of a building

## Superior Human Comfort

The inside surface temperature of windows using LiteZone<sup>®</sup> will remain near room temperature to help ensure living spaces are always comfortable regardless of how hot or cold it is outside.

- Helps eliminate chills from radiant exchanges between people and cold windows
- Greatly reduces uncomfortable drafts due to downward air convections near cold windows
- Eliminates problems with condensation on cold glass and cold window frames even when rooms have high relative humidity
- Reduces building overheating problems during warm weather due to both solar gains and conduction from hot outside air

## Excellent Sound Insulation

Windows using LiteZone<sup>®</sup> can achieve sound insulation that is comparable to an 8" thick concrete block wall.

- Most windows using LiteZone<sup>®</sup> will have a minimum Sound Transmission Class (STC) of 40
- Can be made to achieve sound insulation as good as the best acoustic windows, but at a lower cost because sound insulation is a natural result of the basic LiteZone<sup>®</sup> construction

## Maximum Design Flexibility

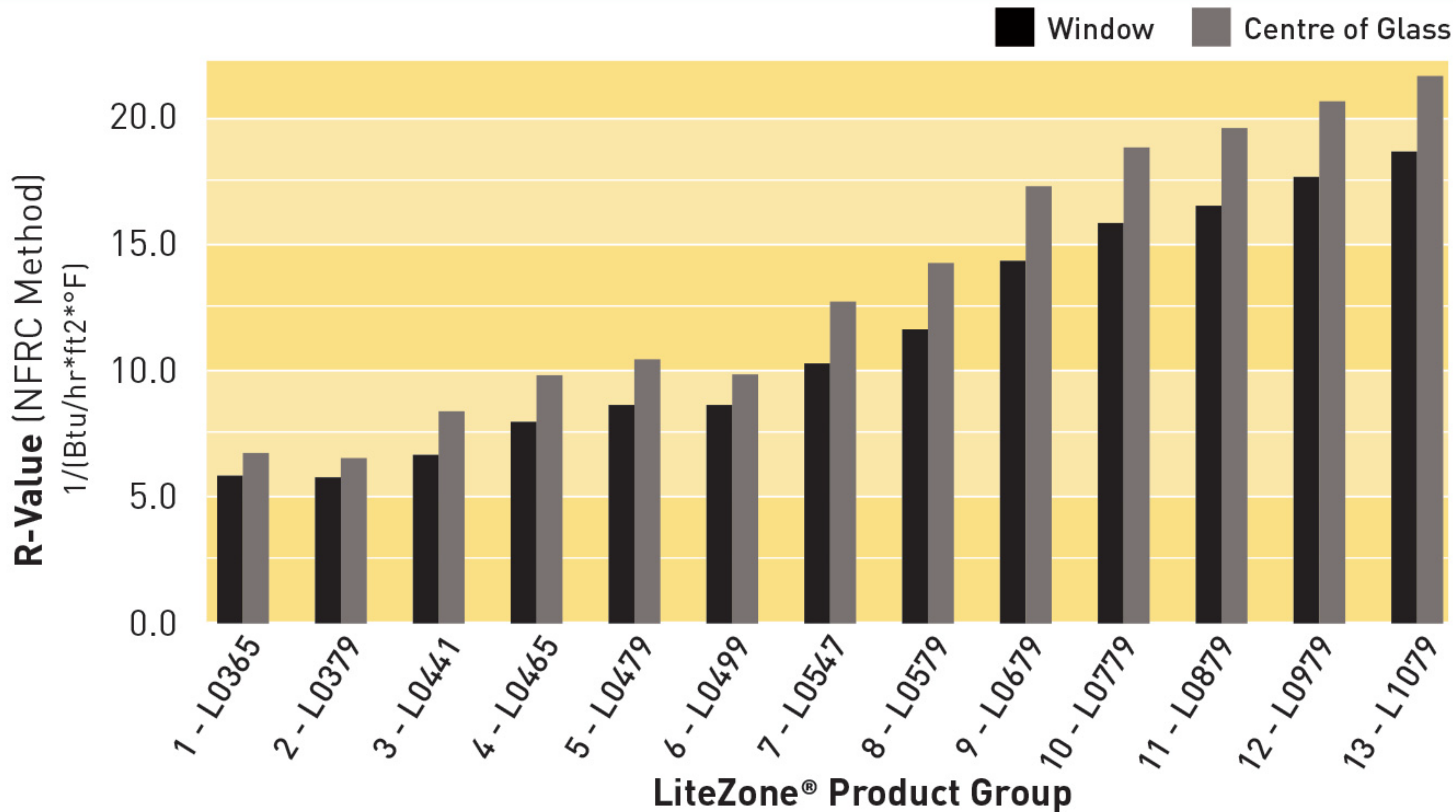
Provides design flexibility to allow generous glass areas with unimpeded views using windows as large as 6' x 10'.

- Uses layers of suspended films to achieve glass units with much higher insulating values but with less weight than triple pane units
- Allows a reduction in cost and improved performance by reducing the number of thermally inefficient and expensive frame members dividing a glass area
- Use more and larger windows facing any direction and still achieve highly energy efficient and exceedingly comfortable living spaces

*LiteZone<sup>®</sup>—a breakthrough in insulating glass technology*

## LiteZone® Highest R-Values by Product Group

By increasing the number of suspended films, the number of low emissivity coatings, and by increasing the glass unit thickness, LiteZone® can achieve higher, previously unheard of window insulating values.



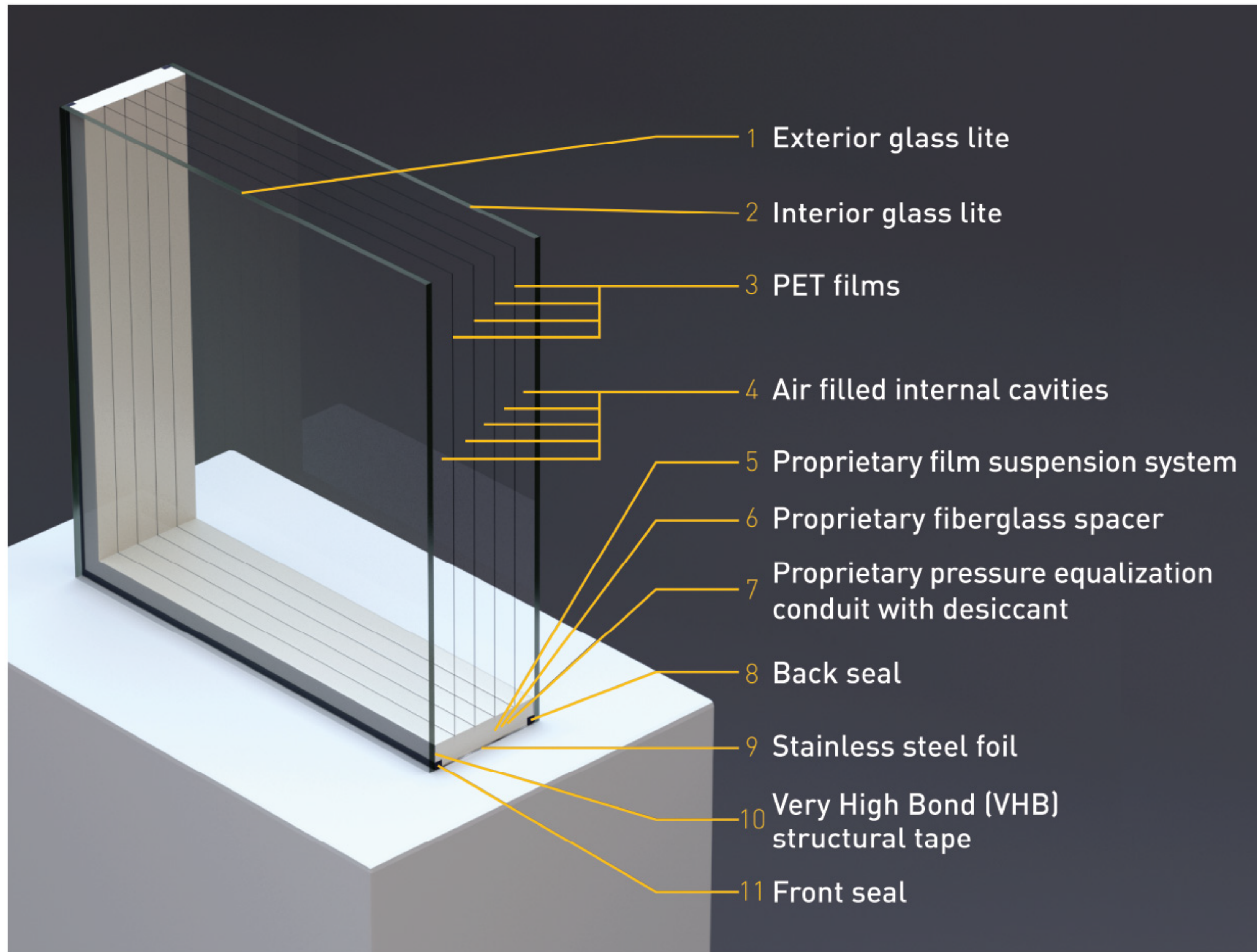
## LiteZone® Performance Ranges (NFRC Method)

				LiteZone® Insulating Glass Performance Ranges												
Product Group	No. of Layers		Gap Size (Inches)		Unit Thickness (Inches)	Centre of Glass R-Value 1/(Btu/hr*ft²*°F)		Shading Coefficient		Solar Heat Gain Coefficient		Visible Light Transmission		Window R-Value Range 1/(Btu/hr*ft²*°F)		
	Glass	Film	A	B		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
1	L0365	2	1	0.65	n/a	1.75	3.2	6.8	0.25	0.73	0.22	0.63	0.51	0.70	3.3	5.9
2	L0379	2	1	0.79	n/a	2.02	3.1	6.5	0.25	0.73	0.22	0.63	0.44	0.70	3.3	5.8
3	L0441*	2	2	0.41	0.47	1.75	3.9	8.3	0.21	0.66	0.19	0.57	0.36	0.63	3.8	6.6
4	L0465	2	2	0.65	0.47	2.22	4.1	9.9	0.21	0.66	0.18	0.57	0.36	0.63	4.1	8.0
5	L0479	2	2	0.79	0.79	2.81	4.2	10.3	0.21	0.66	0.18	0.57	0.36	0.63	4.3	8.7
6	L0499	2	2	1.04	0.79	3.32	4.2	9.9	0.21	0.66	0.18	0.57	0.36	0.63	4.3	8.7
7	L0547*	2	3	0.79	0.47	2.97	5.1	12.5	0.18	0.60	0.16	0.52	0.33	0.58	5.1	10.2
8	L0579	2	3	0.79	0.79	3.61	5.3	14.1	0.18	0.60	0.15	0.52	0.33	0.58	5.4	11.7
9	L0679	2	4	0.79	0.79	4.38	6.4	17.2	0.18	0.55	0.15	0.48	0.32	0.53	6.4	14.3
10	L0779*	2	5	0.79	0.79	5.19	7.5	18.9	0.17	0.51	0.15	0.44	0.29	0.49	7.5	15.9
11	L0879*	2	6	0.79	0.79	5.98	8.5	19.6	0.17	0.47	0.15	0.41	0.29	0.45	8.5	16.5
12	L0979*	2	7	0.79	0.79	6.77	9.6	20.8	0.16	0.44	0.14	0.38	0.27	0.42	9.5	17.8
13	L1079*	2	8	0.79	0.79	7.56	10.6	21.7	0.15	0.41	0.13	0.36	0.25	0.40	10.6	18.7

\* Product group will become available at a future date.

## Construction of a LiteZone<sup>®</sup> Insulating Glass Unit

The illustration below shows the construction of a LiteZone<sup>®</sup> L0679 glass unit that achieves R17.2, U=0.0581, centre of glass using four suspended PET films.



## Buy Windows That Use LiteZone<sup>®</sup> Insulating Glass

LiteZone Glass Inc. manufactures LiteZone<sup>®</sup> insulating glass units (IGUs) in Canada for sale to anyone wishing to purchase truly high performance and long-lasting insulating glass. A growing number of window manufacturers offer their customers an option to use thicker, higher performing LiteZone<sup>®</sup> glass units in their window systems. Contact us for a list of manufacturers that use LiteZone<sup>®</sup> glass units in fiberglass, wood, thermally broken aluminum, or vinyl window framing systems.

## Buy Four-Season Sunrooms Using LiteZone<sup>®</sup> Insulating Glass

True four-season sunrooms are now available with LiteZone<sup>®</sup> insulating glass. Enjoy a beautiful sunroom that's always comfortable without high energy costs, even in winter. Contact us for a list of sunroom manufacturers that use LiteZone<sup>®</sup> glass units.

## Upgrade or Replace Your Existing Windows

Dramatically increase the insulating value of your existing windows (e.g. from R2 to greater than R8) by upgrading to higher performing LiteZone<sup>®</sup> insulating glass. Use LiteZone<sup>®</sup> in your existing window frames or replace your windows entirely. Contact us for an estimate and assistance finding the optimal LiteZone<sup>®</sup> solution for your project.

## Use PACE Financing to Buy LiteZone<sup>®</sup>

Property Assessed Clean Energy (PACE) financing may be available in your area to pay for your purchase of LiteZone<sup>®</sup> insulating glass. Visit [www.paceab.ca](http://www.paceab.ca) to learn more.

## Warranty

All LiteZone<sup>®</sup> insulating glass units have a 25 year manufacturer's warranty against seal failure and deterioration of thermal performance.

## Contact Us

Let us work with you on your next window project. We can recommend a window manufacturer and help you select the ideal LiteZone<sup>®</sup> insulating glass units to meet your needs.