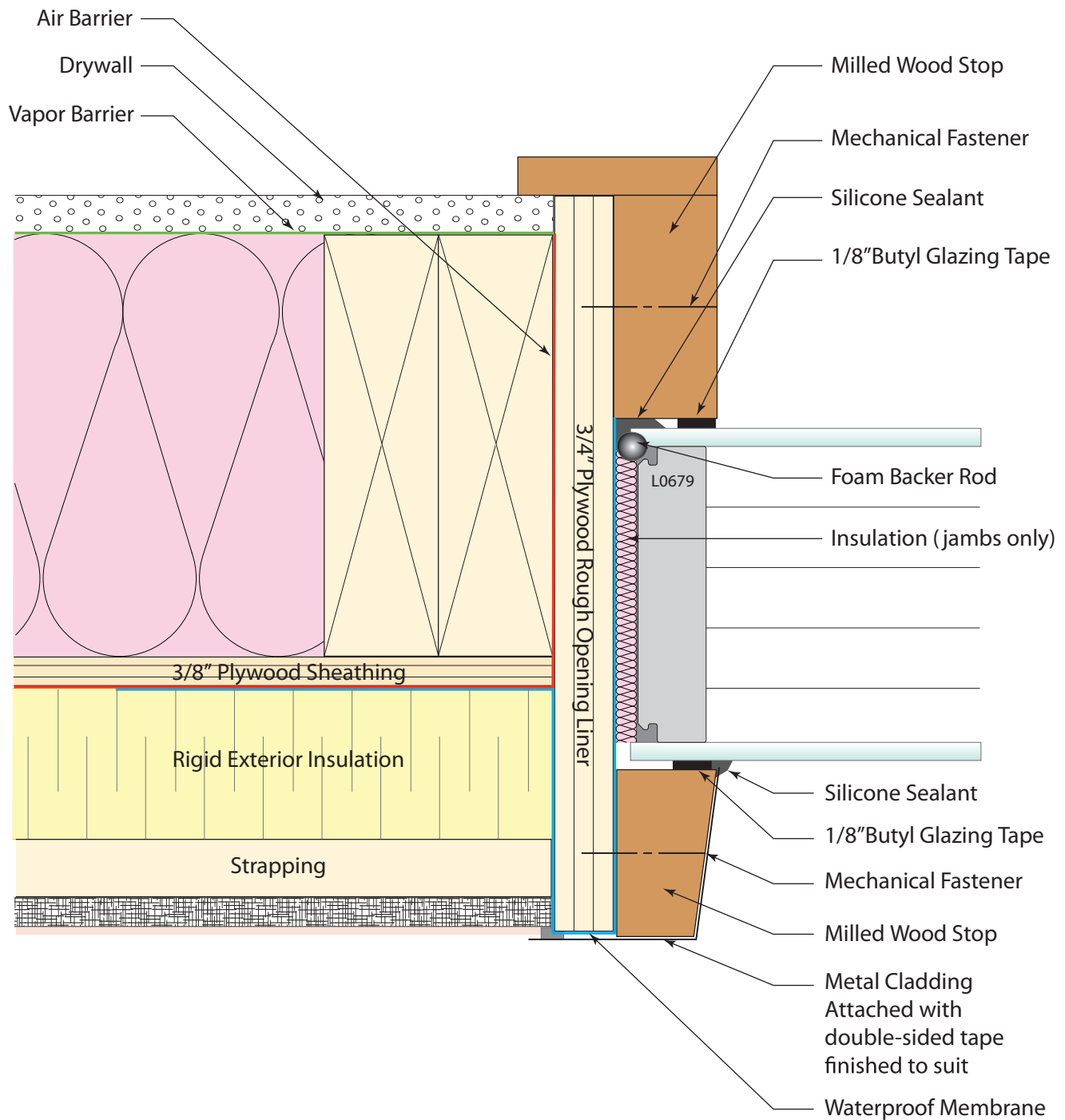


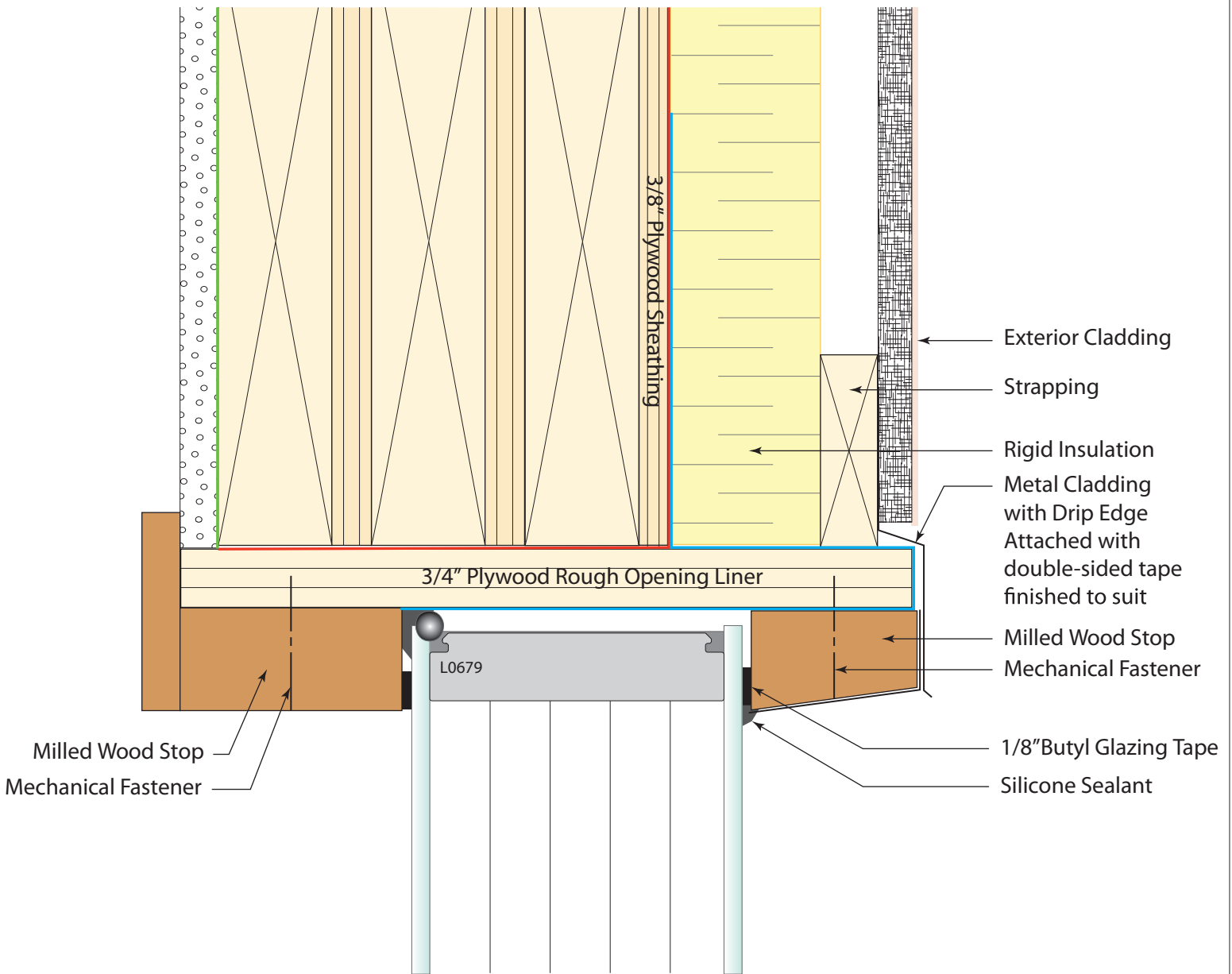
Notes:

1. The glass unit must be set on two setting blocks (EPDM or silicone rubber) on the sill 150 mm (6") from each corner or at quarter points for glass units less than 600 mm (24") wide. The setting blocks are to be 100 mm (4") wide and as long as the glass unit is wide. The setting blocks must be positioned so the exterior glass pane and the interior glass pane bear down on the setting block. The fiberglass spacer between the glass panes is not to bear down on a setting block.
2. Three 3/16" weep/breathing holes to be located at the IGU centre point and past each setting block at the bottom window sill. These holes can be drilled or curf cut so that any water will drain out and over the building cladding. Weep holes are essential to allow the glass unit to pressure equalize and to allow possible water (from condensation or sealant failure) to escape. The glass pocket (space between the glass unit and the window frame) will be pressure equalized to the outside atmosphere provided the interior glass "heel" bead of silicone is integral.



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